Classic II Installation Instructions

Suzuki Volusia 800

RIFLE

http://www.rifle.com

1. **Remove the turnsignal assembly:** Locate and remove the buttonhead screws underneath the center of the turnsignal chrome cover with a 3mm hex key. Remove the cover by pulling it forward to clear two pegs, near the upper outer corners, from their rubber grommets. Locate and remove the two socket head cap screws holding the turnsignal assembly to the lower triple clamp with a 6mm hex key.
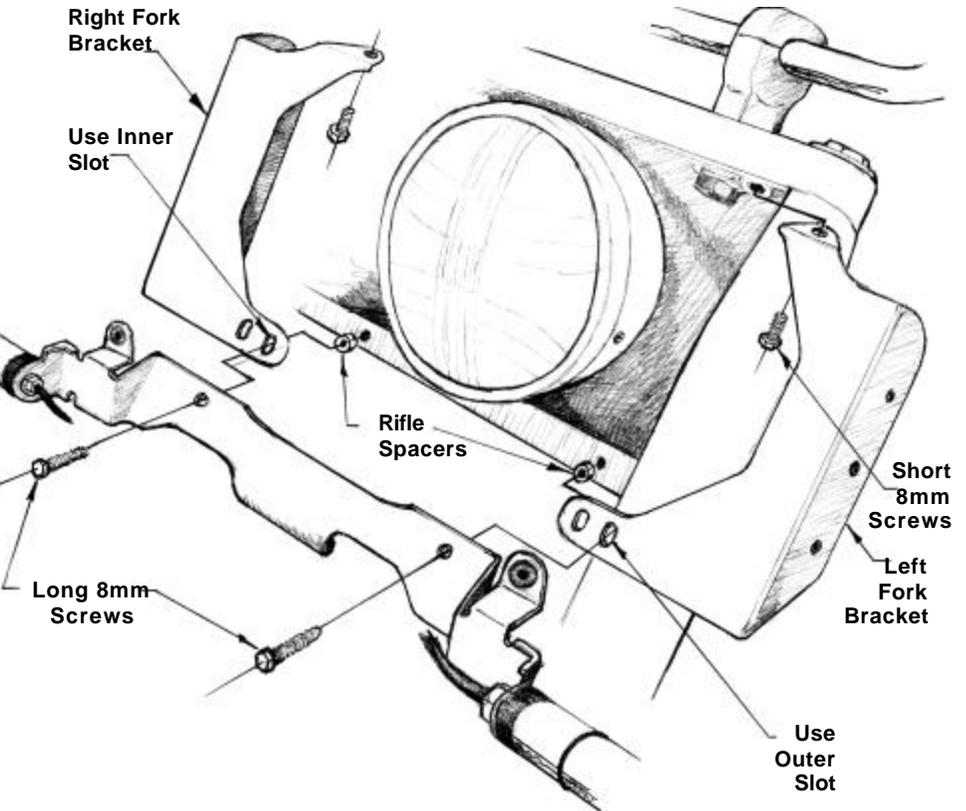
2. **Installing fork brackets:** Mount the left fork bracket to the forks. At the top, use the provided 8mm x 20mm hex head screw. Thread it into the boss on the underside of the upper triple clamp. At the bottom, place the 8mm x 35mm hex head screw through the turnsignal bracket, through the fork bracket lower <u>outer</u> slot, through the provided ½" spacer, and into the triple clamp. Mount the right fork bracket using the above steps except the bottom screws threads through the lower <u>inner</u> slot of the brackets.

Right Fork Bracket

Use Inner Slot

Rifle Spacers

Long 8mm Screws

Short 8mm Screws

Left Fork Bracket

Use Outer Slot

3. **Replace parts:** Reinstall the turnsignal center cover.

4. **Mounting the windshield:** Hold the windshield up to the fork brackets, with the windshield support brackets on the outside of the fork brackets. Loosely secure the windshield with the supplied 1/4-20 socket head cap screws and flat washers. Note that there are three mounting holes in each fork bracket. Choose two adjacent holes and slide the windshield to the height and angle you want.

> **CAUTION:** Make sure that the windshield does not contact the headlight or gauges.
> **NOTE:** The headlight is off center to the left on this motorcycle.

5. **Completing installation:** Tighten all four windshield support screws to the fork brackets

> **CAUTION:** Check clearances at left and right fork lock.